



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT400315-3
Job Sheet 176628



Part No: RBT400315-3

Job Qty: 4 ea

Part Name: Arm



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/7/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RBT400315 Rev 0 IPP Rev A 18.02.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	4 Ea		5/7/18	0.00	0.00	Start Up Waterjet2		DL 18/05/15
110	Waterjet	4 pcs		5/7/18	0.00	0.40	Waterjet 2 OMAX		DL 18/05/15
120	QC	4 pcs		5/7/18	0.00	0.00	QC2 Waterjet-2		DL 18/05/15
130	QC	4 pcs		5/7/18	0.00	0.00	QC8-6		
140	Small Fab	4 pcs		5/7/18	0.00	0.80	Small Fab-3		
145	HandFinish	4 pcs		5/7/18	0.00	0.40	HandFinish7		
150	QC	4 pcs		5/7/18	0.00	0.00	QC5		
160	Mill Conv	4 pcs		5/7/18	0.00	0.80	Mill Conv 2		
170	QC	4 pcs		5/7/18	0.00	0.00	QC2 Machining-4		
180	QC	4 pcs		5/7/18	0.00	0.00	QC8 Machining-1		
190	Packaging	4 pcs		5/7/18	0.00	0.00	Packaging3		
200	QC21-SA	4 Ea		5/7/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: D Prog Rev: 2-Deburr if necessary

140 - ***BRING TO MACHINING FOR ENGRAVING*** 1-Engrave T/N and/or P/N number using Marktronic engraver as per DWG. 2-Form as per DWG.

160 - Drill holes as per DWG.

AUG 23 2019

GA136A
DAS
77
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.250	Hot Rolled Steel Plate 0.250" (44W)	.1000 ft (.025 ea)	100-Start up Operation	5048044

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	MT-HRS-P-0.250	0	28	0

Part Specifications

Specifications could not be found.

Plex 4/26/18 1:23 PM dart.logan.david



Container No: S071471



Part: RBT400315-3

Job No: 176628

Serial No/Batch: S071471

Revision: 0

Inspector:

Dart Aerospace Ltd.
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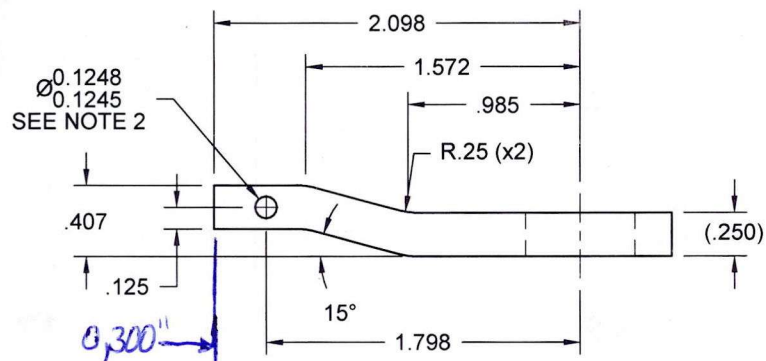
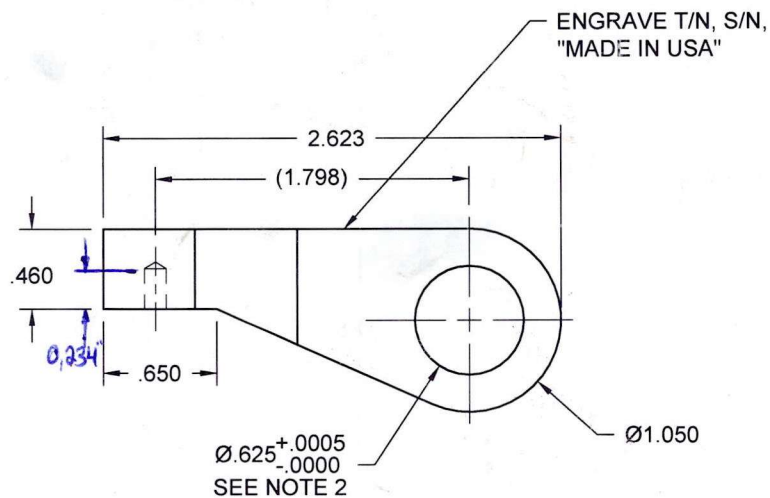
Date: 05/15/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
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(-3)
ARM

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. ~~145633~~ 176628
20180430
ZL

- NOTES
1. LASER CUT OUTER PROFILE AND FORM.
2. CREATE HOLE FEATURES AFTER FORMING.

RED BARN MACHINE	
TITLE MAIN XSMN BACKLASH TOOL	
DWG NO. RBT400315-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	DRAWN BY: CLOUGH APPROVED: D. Weil HEAT TREAT FINISH SEE WELDMENT SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 204, 205, 212
SCALE NTS	DATE 1-11-11
SHEET 3 of 5	

Pin = 98381A216 ⇒ 0.125 x 5/16" lg

